

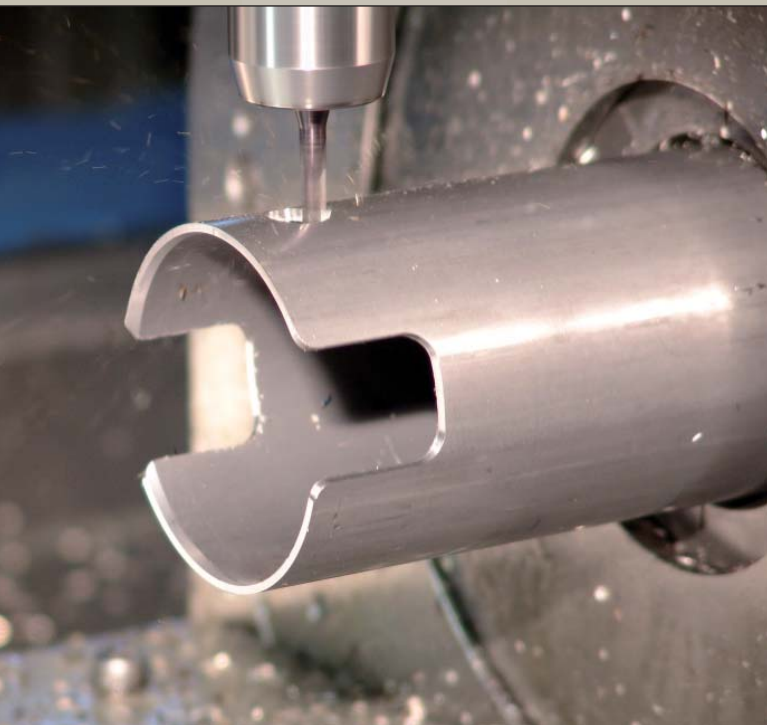
Interfer Präzisrohr GmbH in Düsseldorf operates as a global distributor of seamless and welded precision steel tubes and pipes and is a specialist in processing and surface refinement. The company maintains its own fleet of vehicles to ensure rapid, flexible response to customer needs, including just-in-time delivery as necessary.

To ensure our uncompromising standards of quality, we employ a DIN EN ISO 9001:2000 QM system certified by the Germanischer Lloyd classification society.

Precision Steel Tubes
seamless and welded



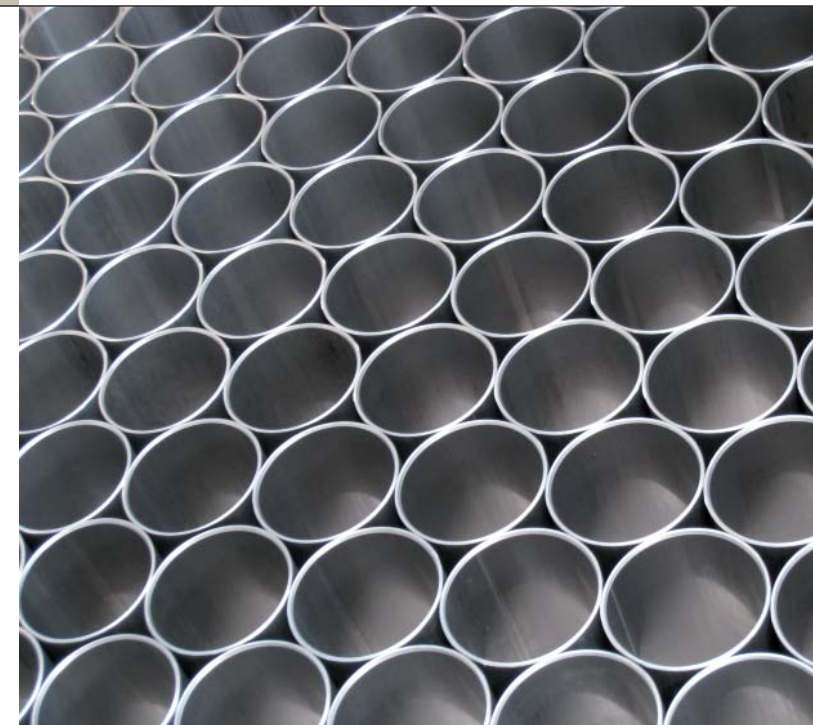
PRECISION TO THE CORE



Interfer Präzisrohr GmbH

Schiess-Straße 39
40549 Düsseldorf
Germany
Phone: +49 (0) 2 11 / 5 22 94 - 0
Fax: +49 (0) 2 11 / 5 22 94 - 130
interfer-praezisrohr@knauf-interfer.de
www.interfer-praezisrohr.de

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W E L D E D

S E A M L E S S

P R O C E S S I N G

Welded precision steel tubes

Welded, cold drawn precision steel tubes acc. to EN 10305-2 (DIN 2393)

Material:	E195 (St 34-2), E235 (St 37-2) and E355 (St 52-3)
Delivery conditions:	+C (BK), +N (NBK), +LC (BKW), +SR (BKS) and +A (GBK)
Dimensions:	6.0 x 0.5 up to 200.0 x 3.0 mm

Welded, cold sized precision steel tubes acc. to EN 10305-3 (DIN 2394)

Material:	E195 (St 34-2), E235 (St 37-2) and E355 (St 52-3)
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Seamless precision steel tubes

Seamless precision steel tubes acc. to EN 10305-1 (DIN 2391)

Material:	E235 (St 35) and E355 (St 52)
Delivery conditions:	+C (BK), +N (NBK), +LC (BKW), +SR (BKS) and +A (GBK)
Dimensions:	4.0 x 0.5 up to 220.0 x 12.0 mm

Seamless precision steel tubes for hydraulic and pneumatic pressure lines, acc. to EN 10305-4 (DIN 2391/C - DIN 1630)

Material:	E235 (St 37.4) and E355 (St 52.4)
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End machining

- Defined chamfering on inside and/or outside
- Planed ends
- Brushed chip-free on inside
- Diameter range 10 up to 90 mm
- Fixed lengths from 30 up to 1,900 mm
- With extremely tight length tolerances



Delivery conditions:	+CR1 (BKM), +N (NBK), +A (GBK), Also with fin cut inner seam
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Dimensions:	8.0 x 1.0 up to 159.0 x 2.0 mm
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Conveyor tubes

Material:	With fin cut inner seam and tight tolerances
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Dimensions:	50.0 x 1.5 up to 159.0 x 2.0 mm
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Flat oval tubes

Dimensions:	20.0 x 10.0 x 1.5 up to 60.0 x 30.0 x 2.0 mm
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Delivery conditions:	+N (NBK) – in phosphated and non-phosphated execution
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Dimensions:	4.0 x 0.5 up to 100.0 x 10.0 mm (from 4.0 x 1.0 up to 50.0 x 5.0 mm also galvanized or electrolytically galvanized)
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Processing

Sawing

All dimensions in our product line

Brush deburring, fixed lengths from 10 up to 3,000 mm

Brush deburring, washing and protective coating, fixed lengths from 100 up to 2,000 mm

With extremely tight length tolerances

Milling

Freely programmable hole patterns, contours, etc.

Diameter range 16 up to 70 mm

Wall thicknesses 0,8 up to 2.0 mm

Fixed lengths from 160 up to 1,000 mm

If desired we can supply all of our products in finished version. The finishing processes offered include:

- Galvanizing
- Chrome plating
- Powder coating
- Painting